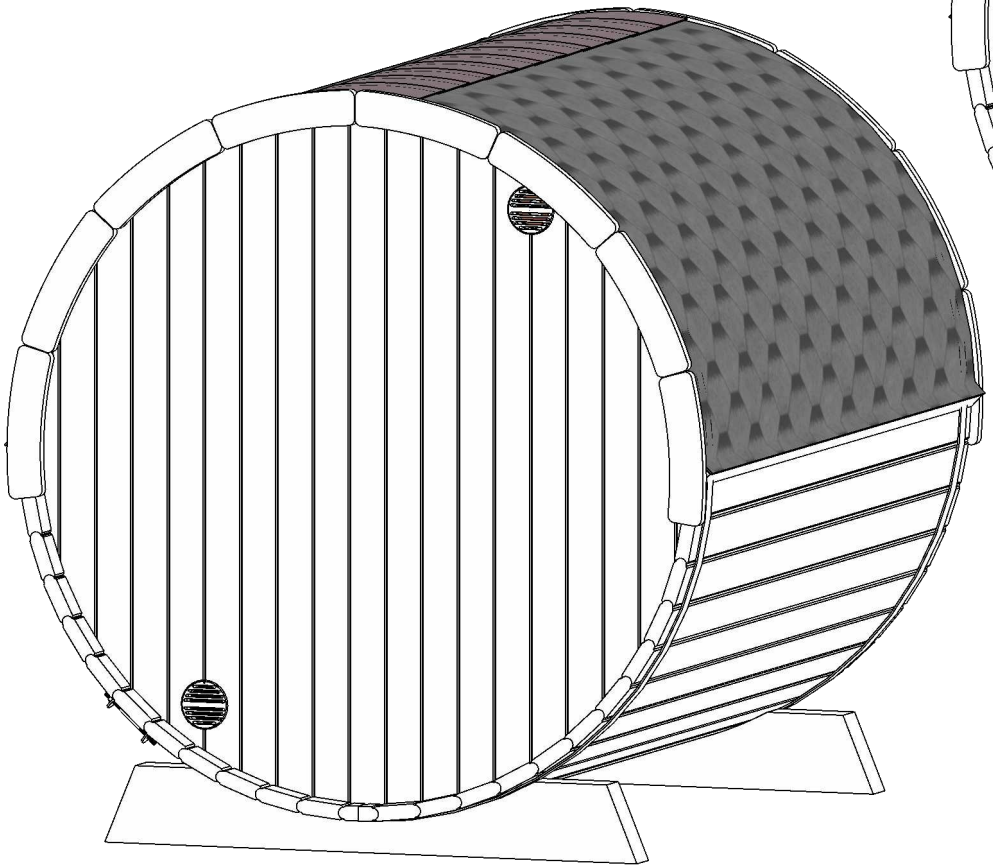
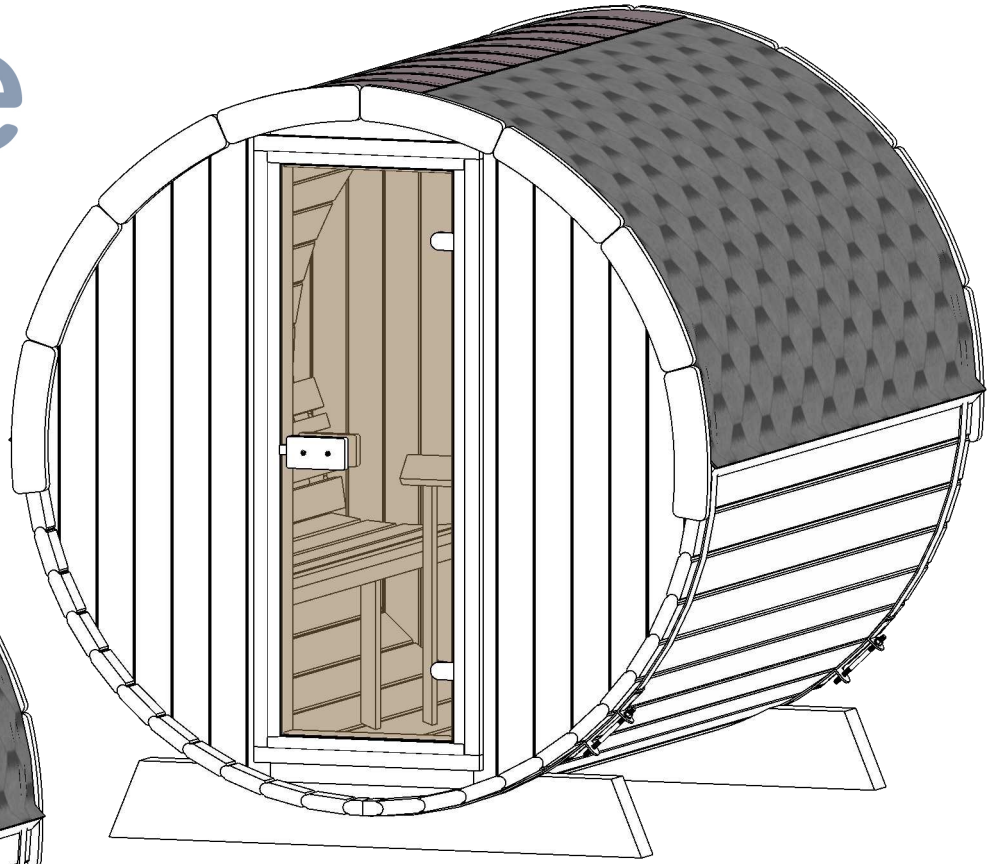
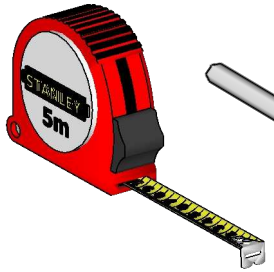
saunalife



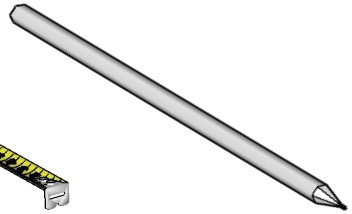


Note: Please read manual before construction

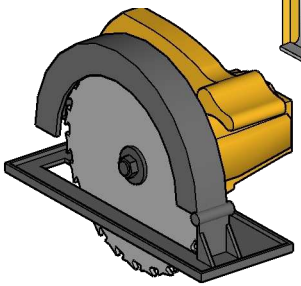
Tools needed



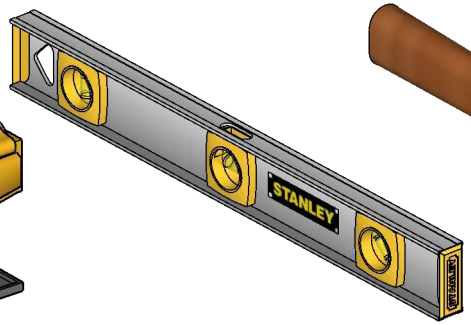
Measuring tape



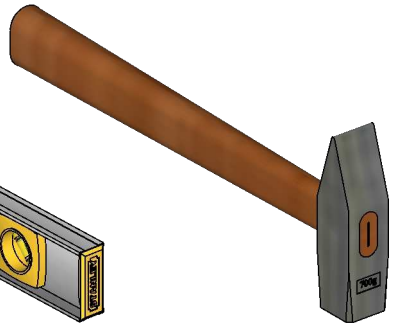
Marker pen



Circular saw



Water level



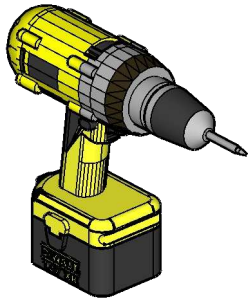
Hammer



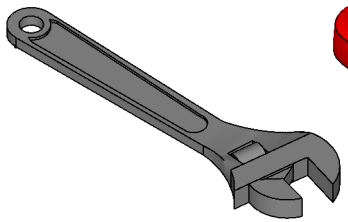
Extra hands



Screwdriver



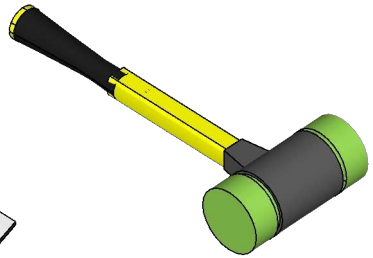
Drill



Cresent wrench



Utility knife

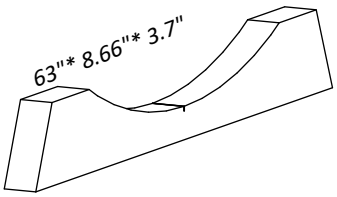
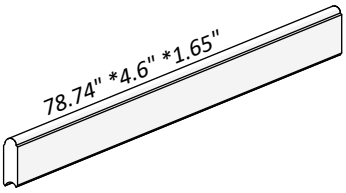
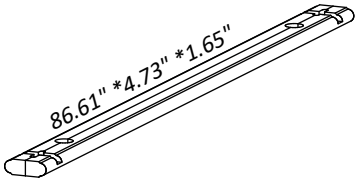
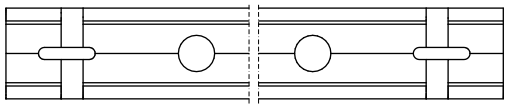
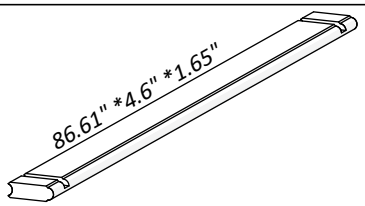
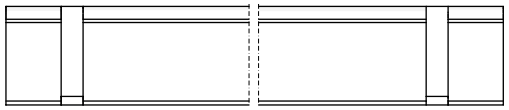
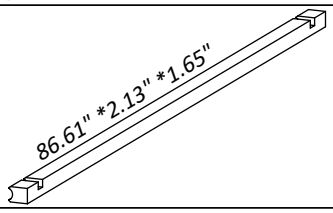
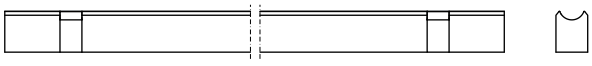
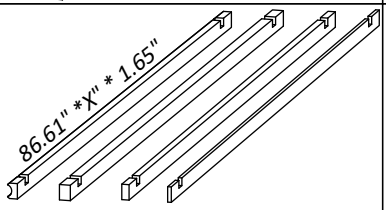
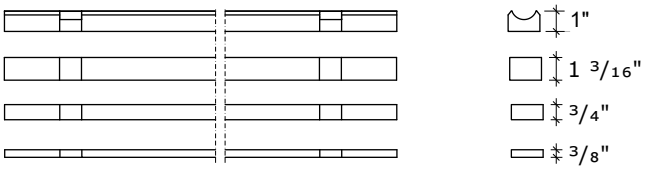
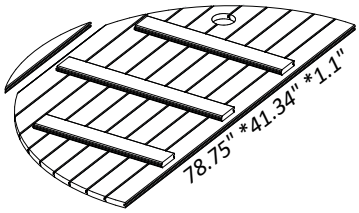
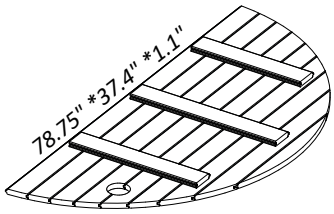
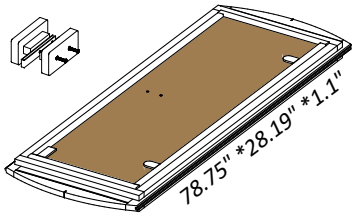


Rubber mallet

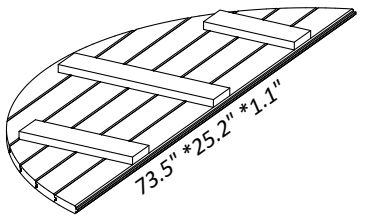
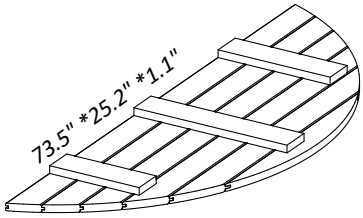
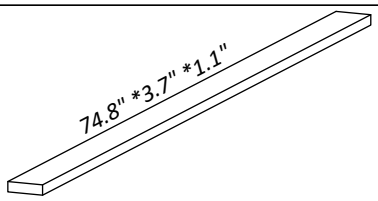
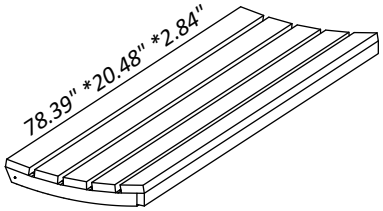
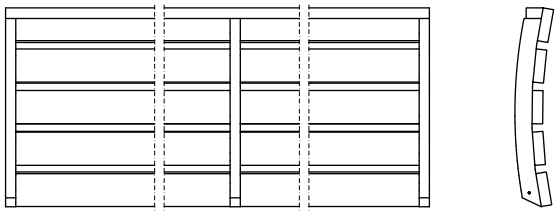
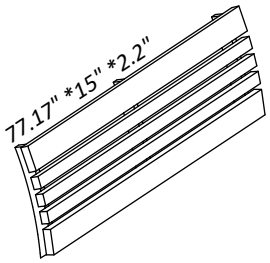
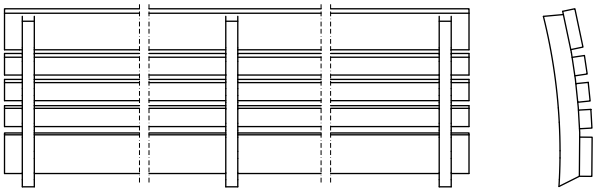
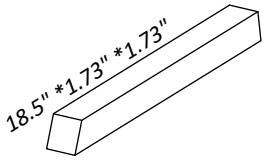
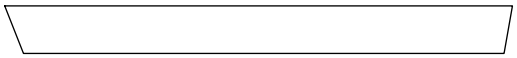
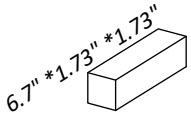
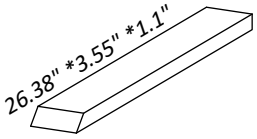
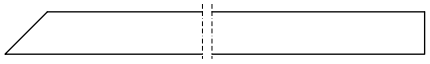
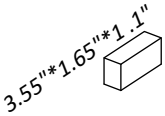
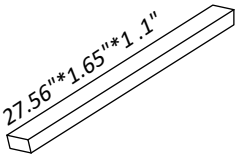
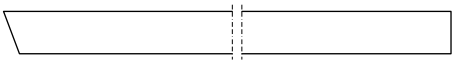


Ratchet strap

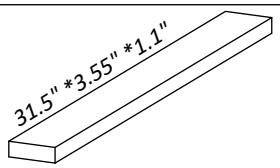
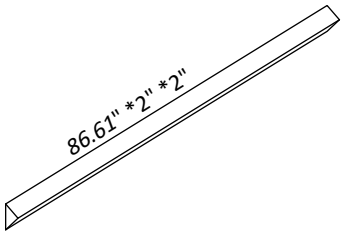
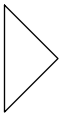
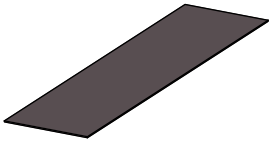
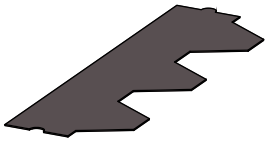
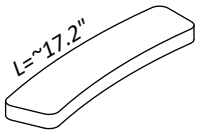
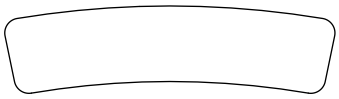
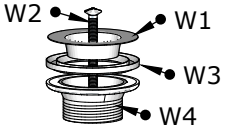
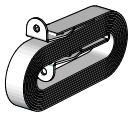
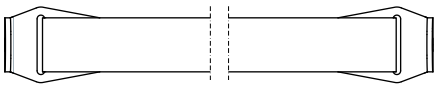
Details list 1/3

DET 1 ***Article.*** *K-PT-JAL-200D*	**x2**		
DET A ***Article.*** *K-STL117/2000*	**x2**		
DET 2 ***Article.*** *T-STL117/2200XLM02*	**x1**		
DET 3 ***Article.*** *T-STL117/2200-02*	**x59**		
DET 6 *Det.2 jääk* ***Article.*** *T-STL117/2200XL-02*	**x2**		
DET 6c/d/e/f *Lõika 1-st STL-st* ***Article.*** *T-STL117/2200KO-02*	**x1**		
DET Y1 ***Article.*** *T-20-PTS/28-01V*	**x1**		
DET Y2 ***Article.*** *T-20-PTS/28-01P*	**x1**		
DET T ***Article.*** *U-KL-6/17-KO*	**x1**		

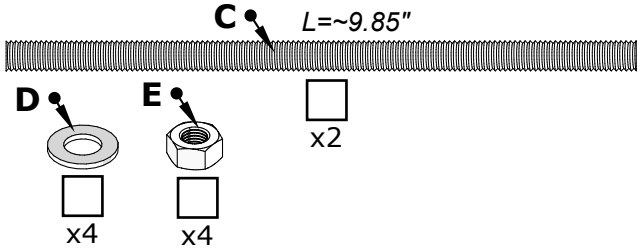
Details list 2/3

DET Sa ***Article.*** *T-20-PES/28-01P*	**x1**		
DET Sb ***Article.*** *T-20-PES/28-01V*	**x1**		
DET U1 ***Article.*** *K-TL94/1900*	**x2**		
DET 10 ***Article.*** *TL-LAMOD-1991-KA01*	**x2**		
DET 14 ***Article.*** *TL-STMOD-1960-KA01*	**x2**		
DET 10a ***Article.*** *K-HP44/470XP-XP*	**x2**		
DET 10c ***Article.*** *K-HP44/170*	**x2**		
DET 15a ***Article.*** *TL-LAV90/670XP*	**x2**		
DET 15b ***Article.*** *TL-LAV42/90*	**x2**		
DET 15c ***Article.*** *TL-LAV42/700XP*	**x2**		

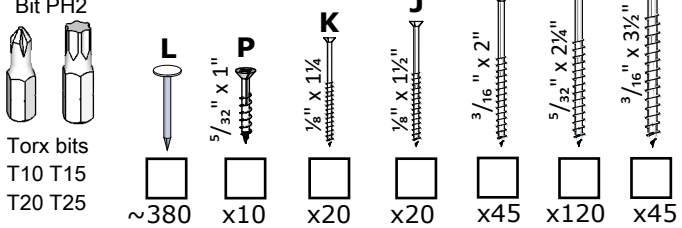
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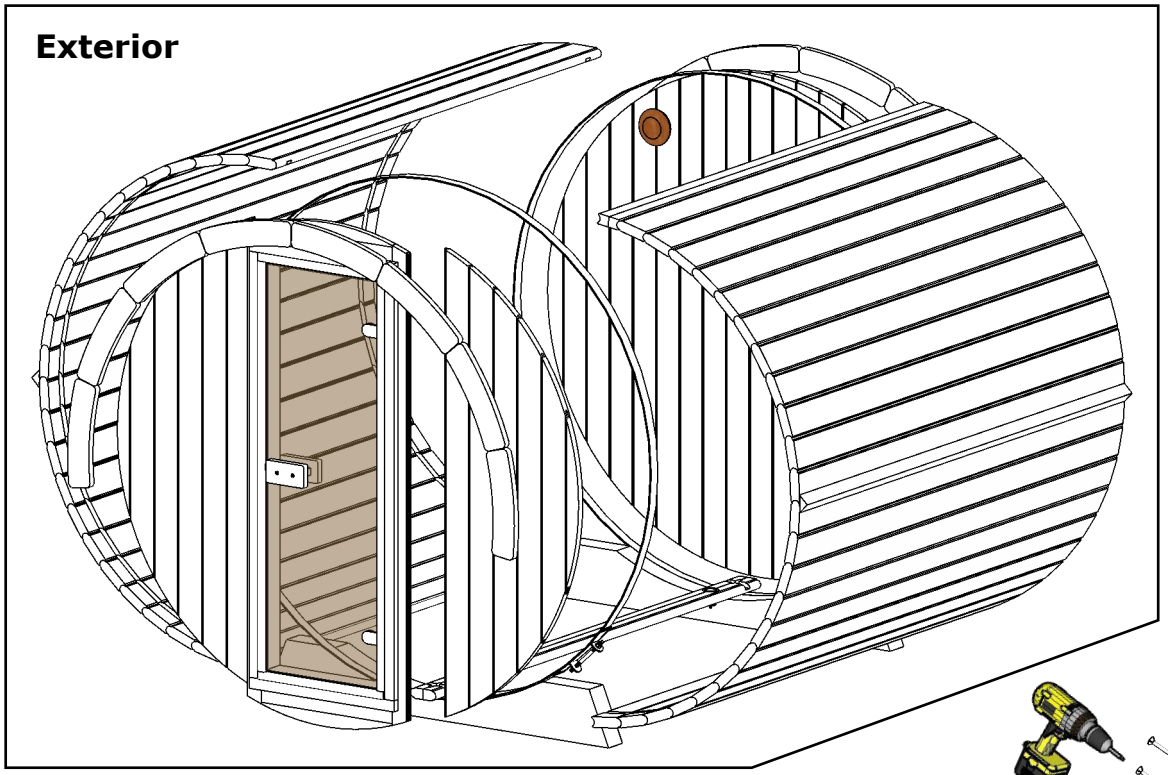
DET 15d ***Article.*** *TL-LAV90/800*	**x1**		
DET 22 ***Article.*** *T-STL-2200-XX*	**x2**		
DET N ***Article.*** *KAT-HAR-MUST*	**x9**		
DET O ***Article.*** *KAT-SIN-MUST*	**x63**		
DET 25 ***Article.*** *MU-OL-SAUN*	**x16**		
DET W ***Article.*** *MU-TRAPP*	**x2** kmpl		
DET B ***Article.*** *MU-VIT6220-KLZN*	**x2**		
DET G ***Article.*** *MU-VENT-100-PU*	**x1**		
DET F ***Article.*** *MU-VENT-100-ZN*	**x3**		

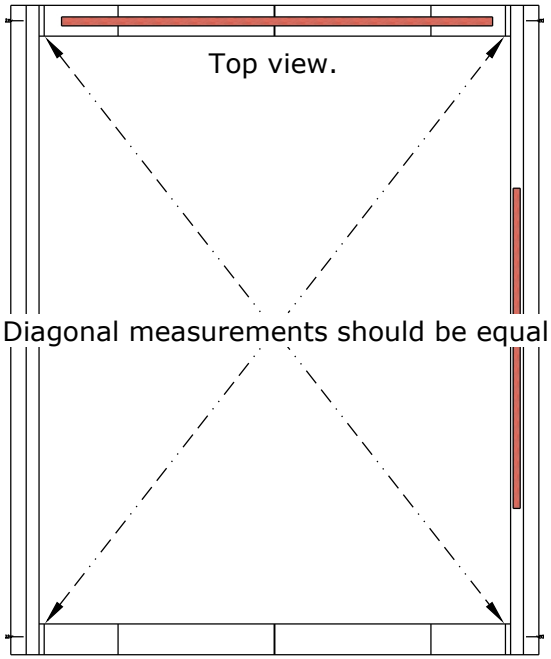
Article.
KI-KERL-12-RV2

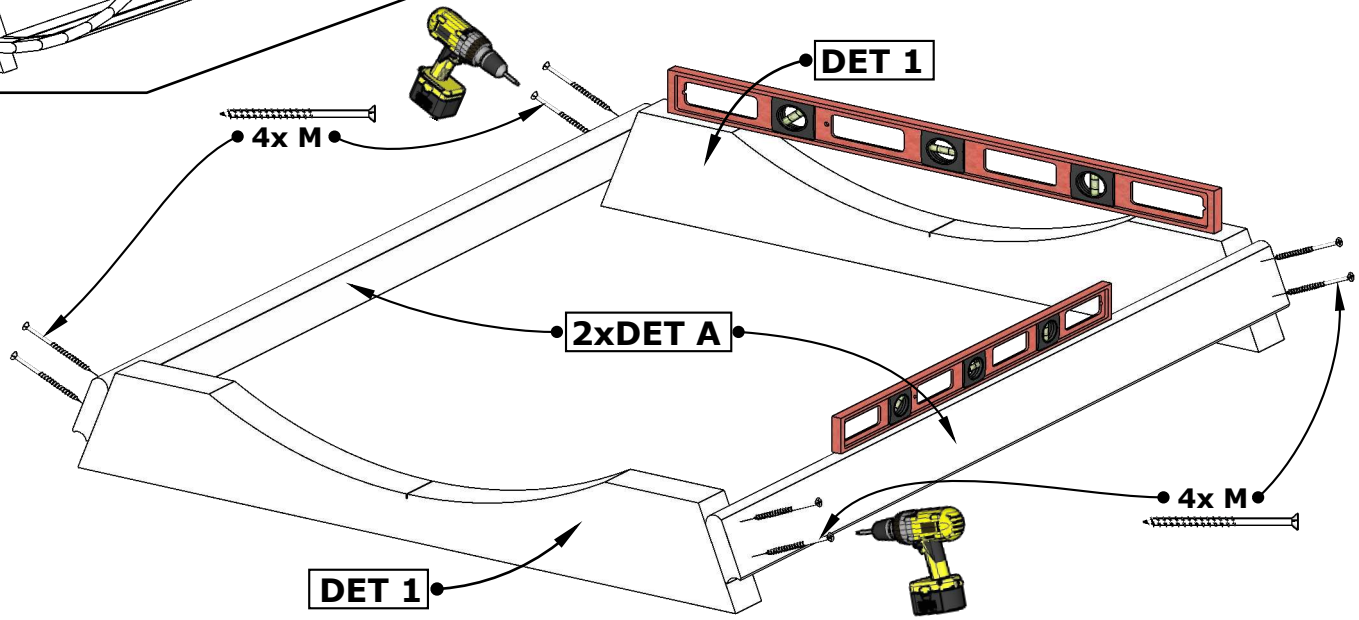


Article.
KI-USA-150-200

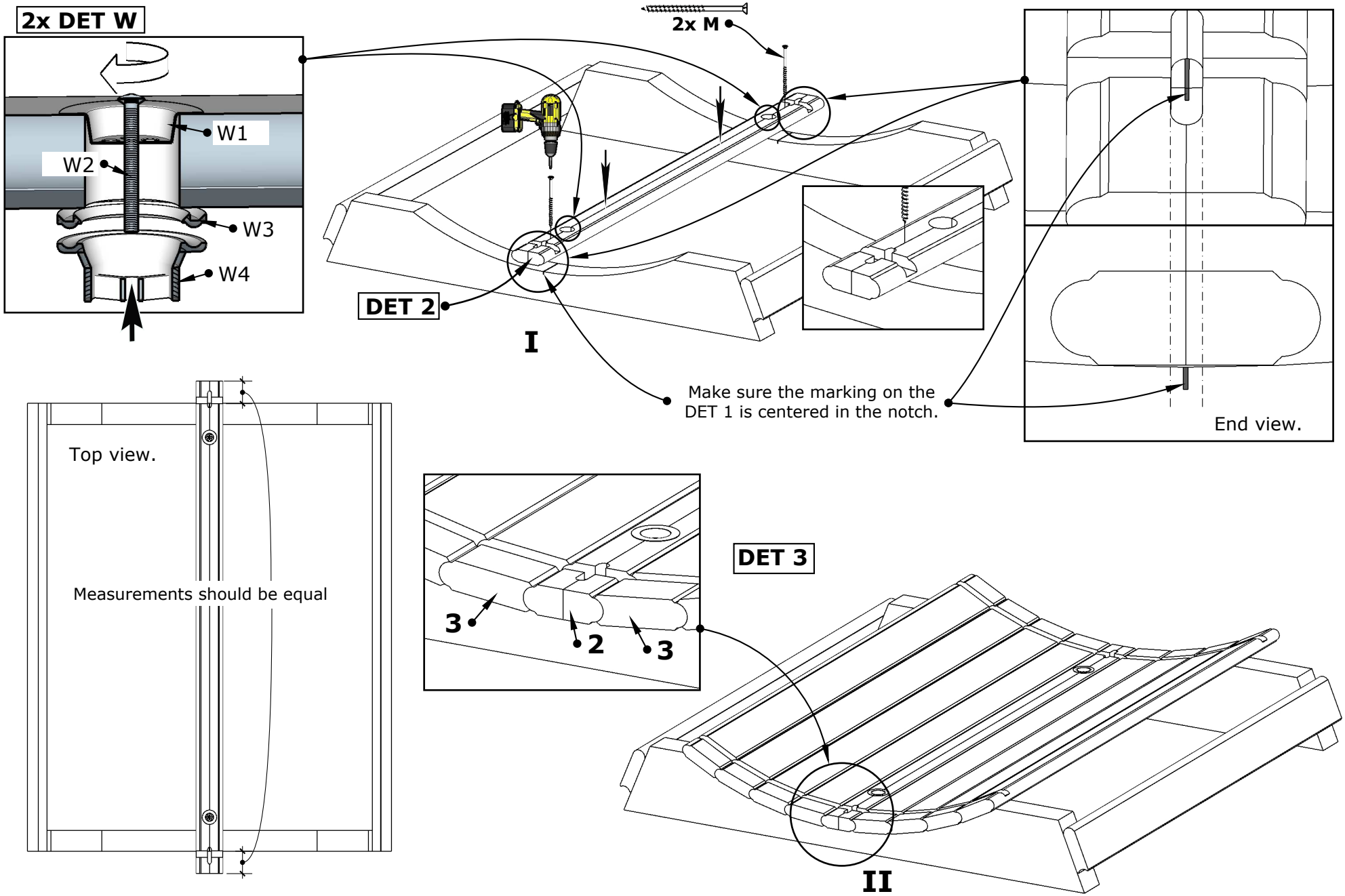



Exterior

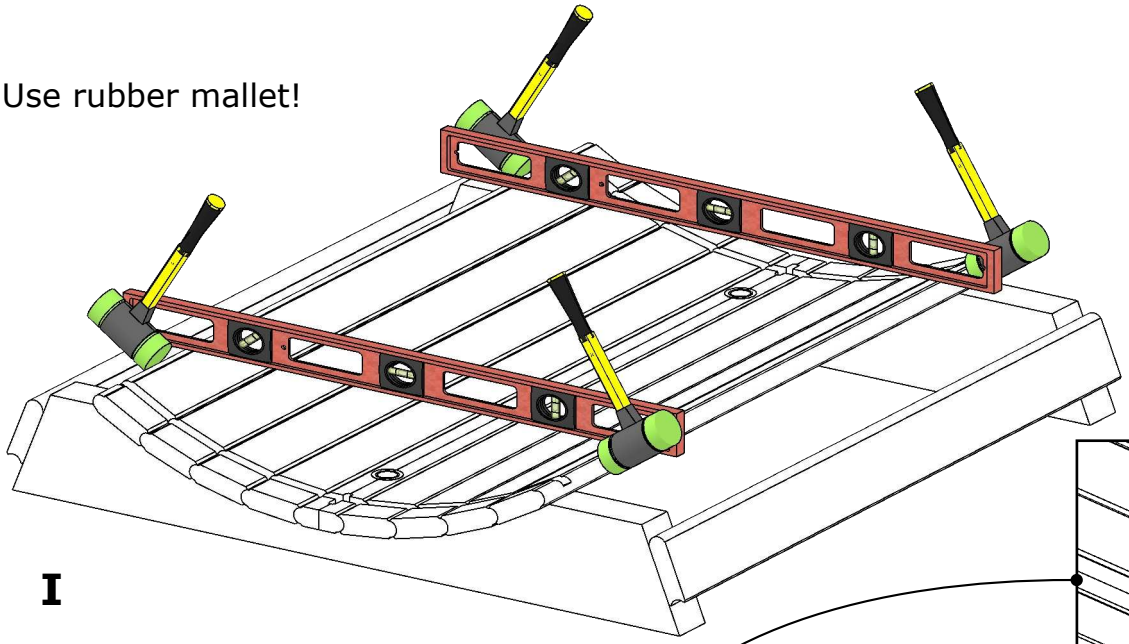

Top view.
Diagonal measurements should be equal


DET 1
4x M
2xDET A
4x M
DET 1

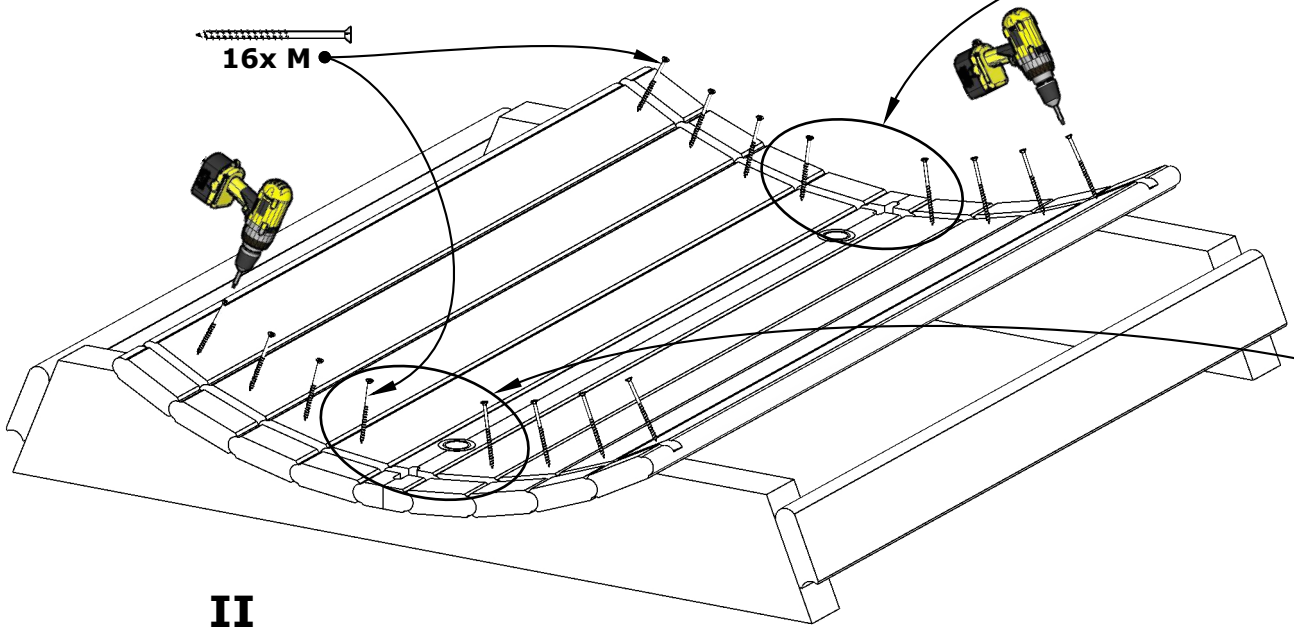
1.


2x DET W
W1
W2
W3
W4
2x M
DET 2
I
Make sure the marking on the
DET 1 is centered in the notch.
End view.
Top view.
Measurements should be equal
DET 3
3
2
3
II

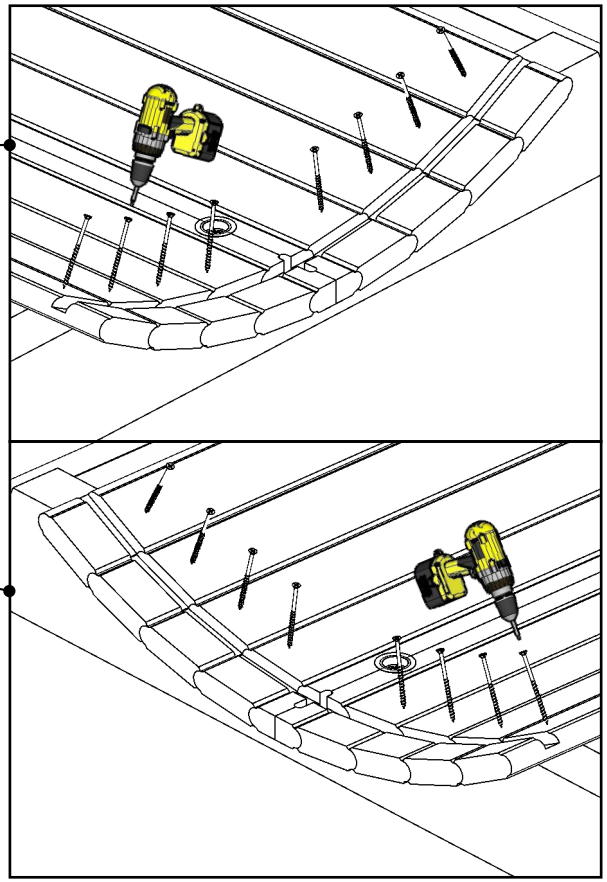
Use rubber mallet!

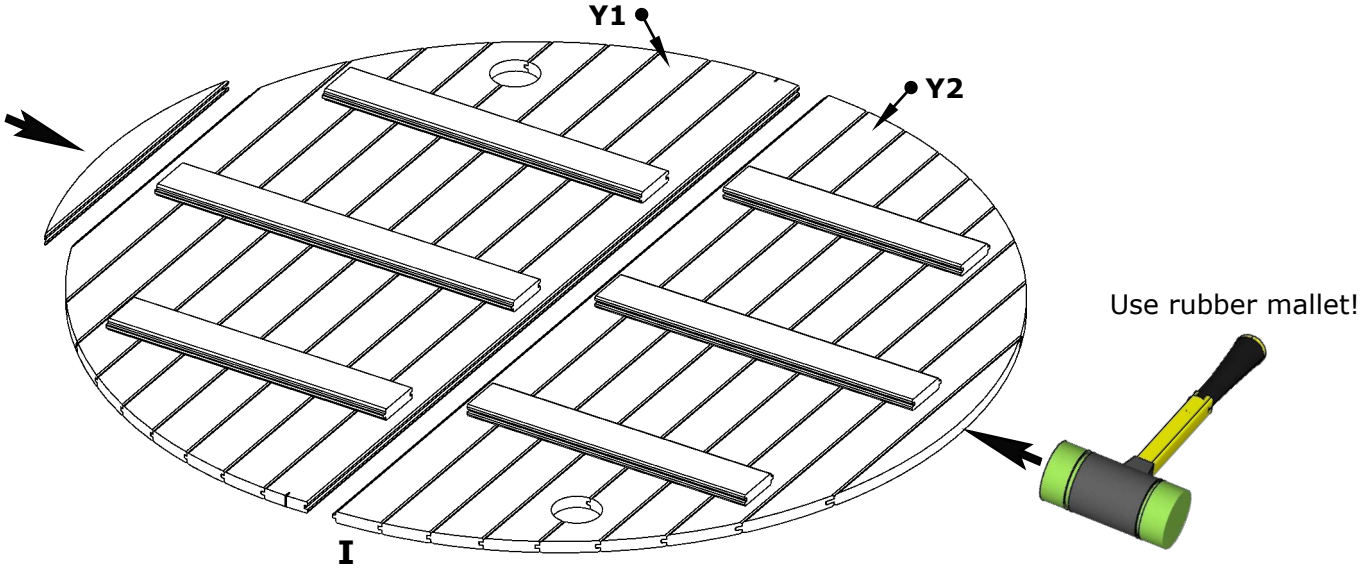


I

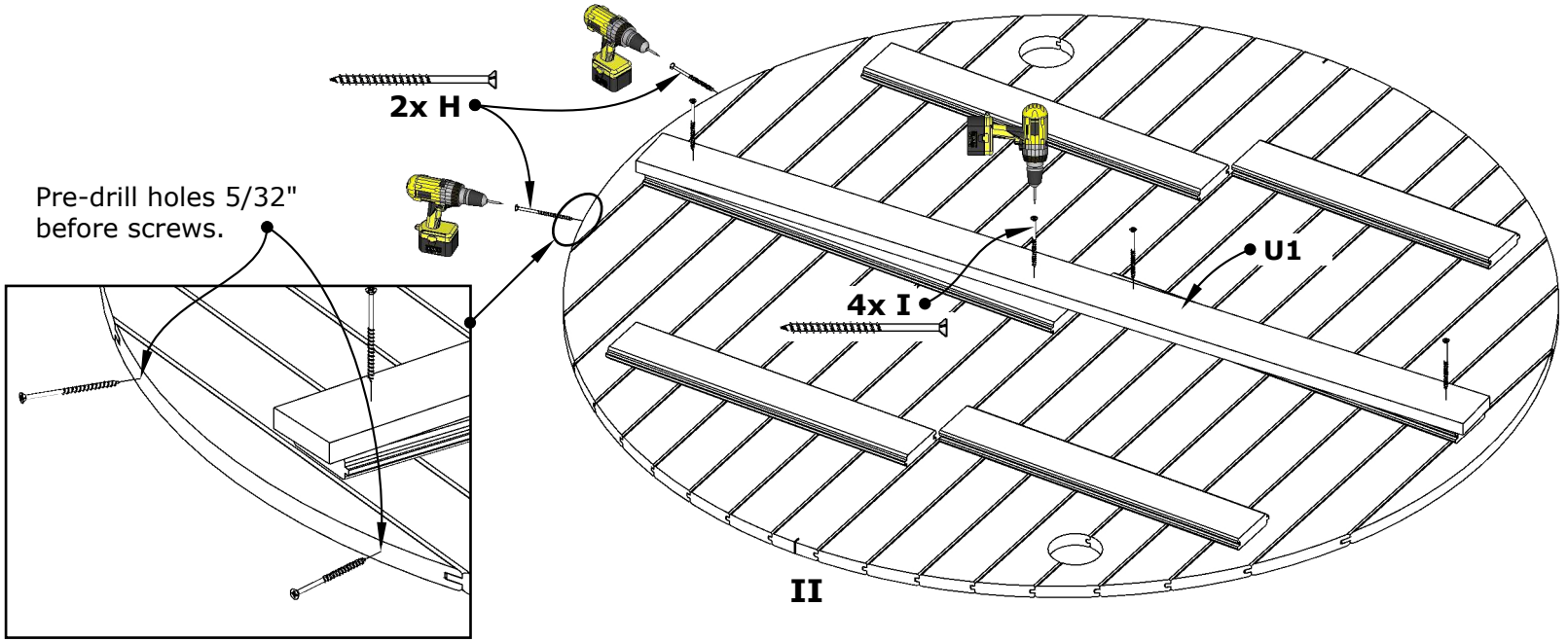


II





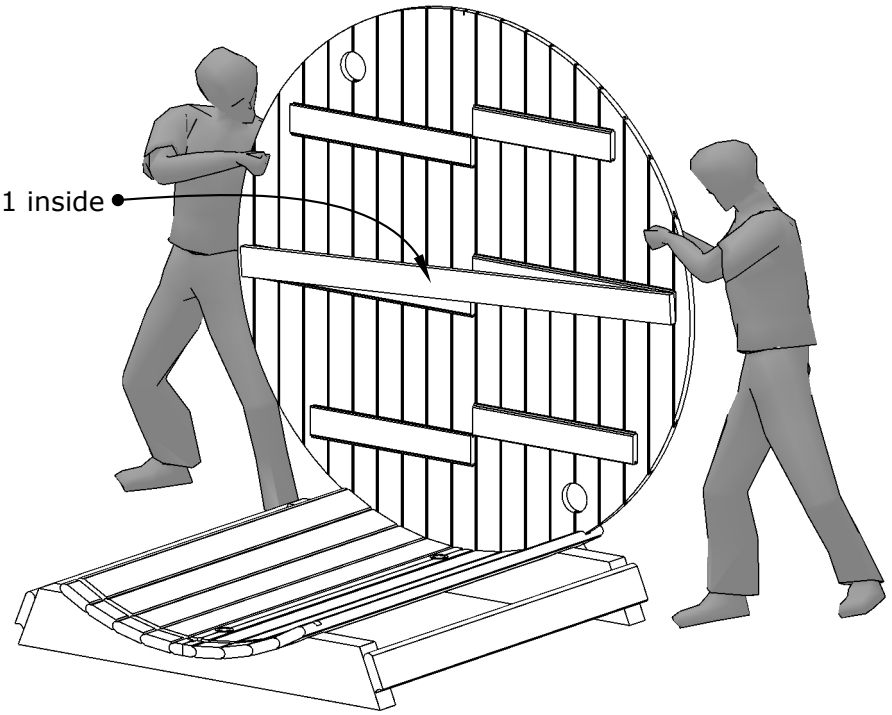
Use rubber mallet!



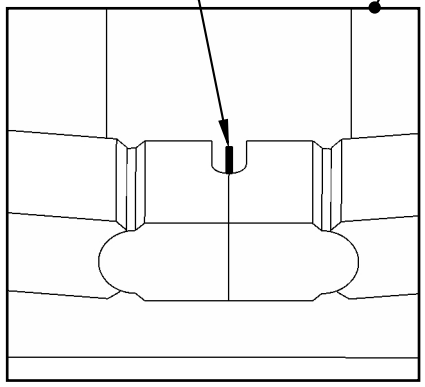
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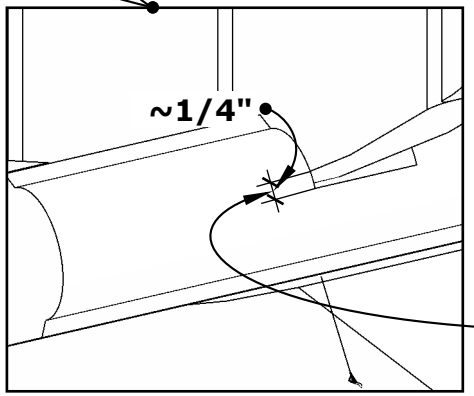


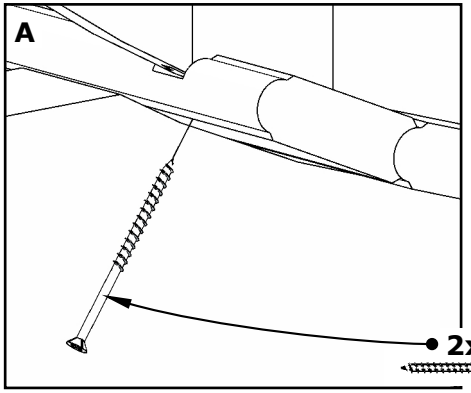
Use waterlevel

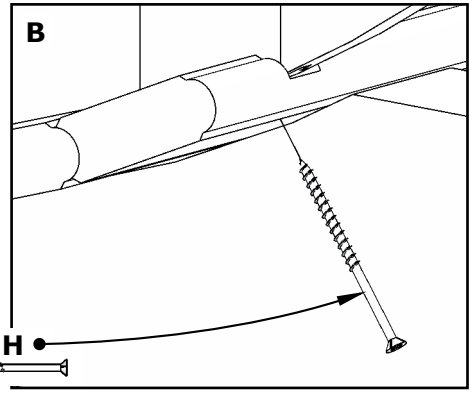


Make sure the marking on the wall is centered in the notch.

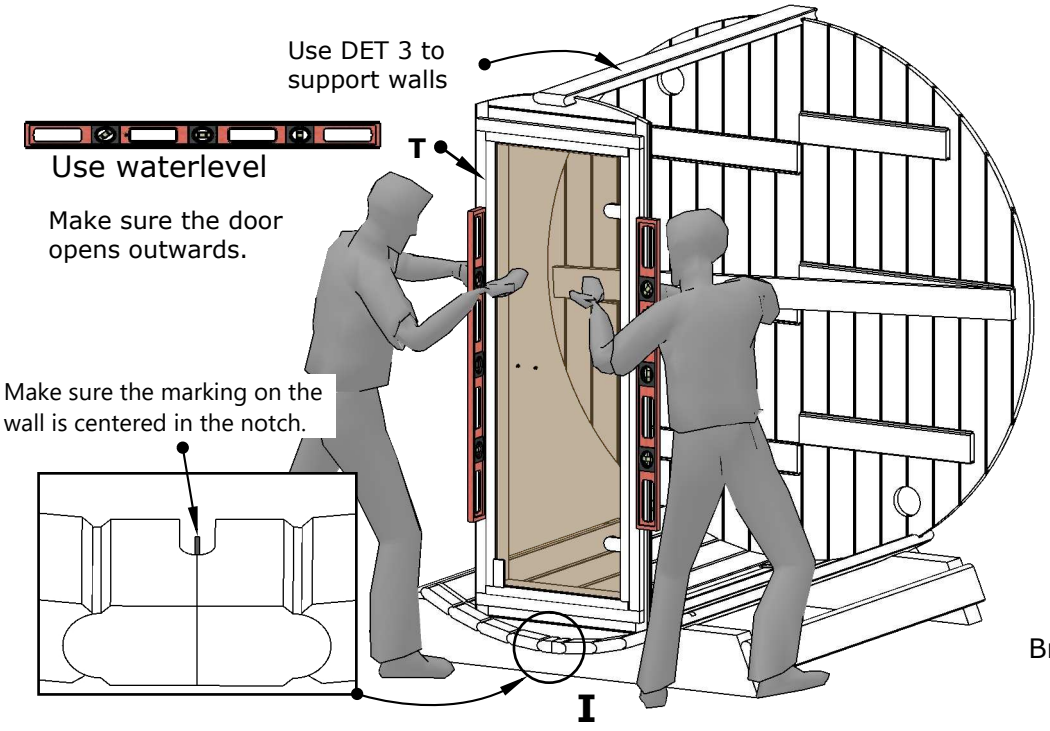


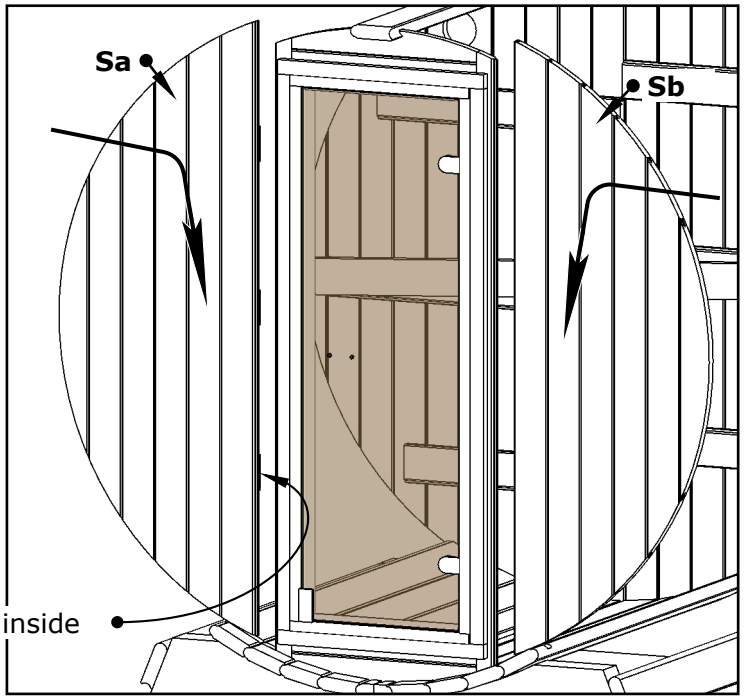


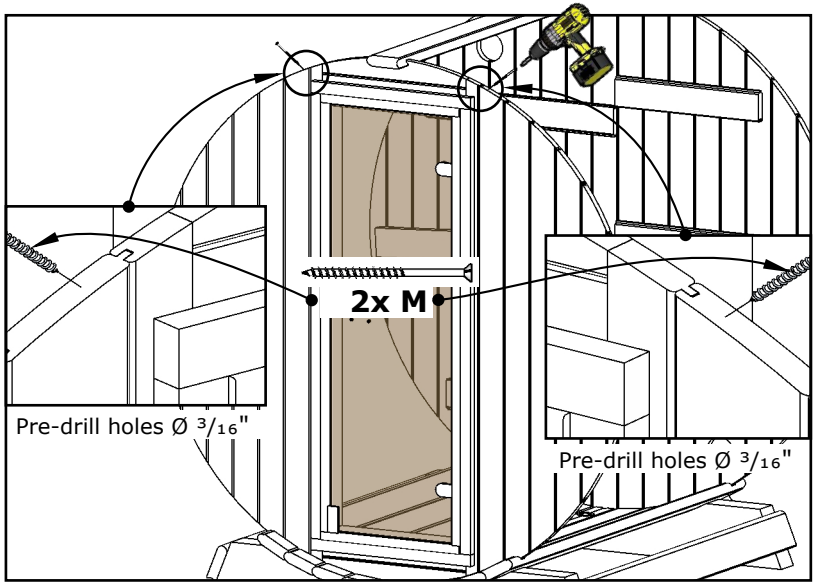


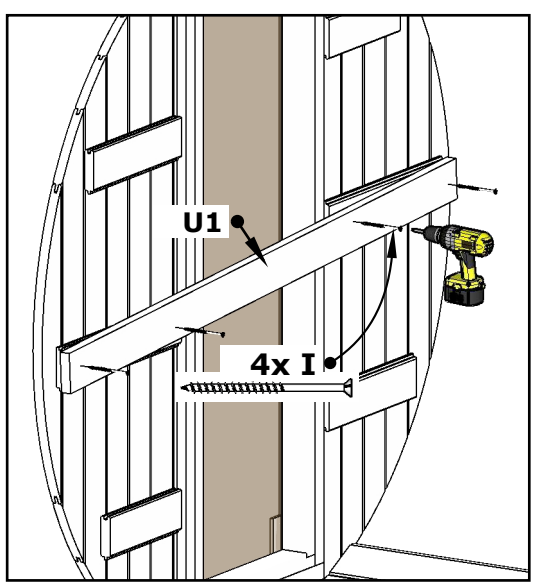


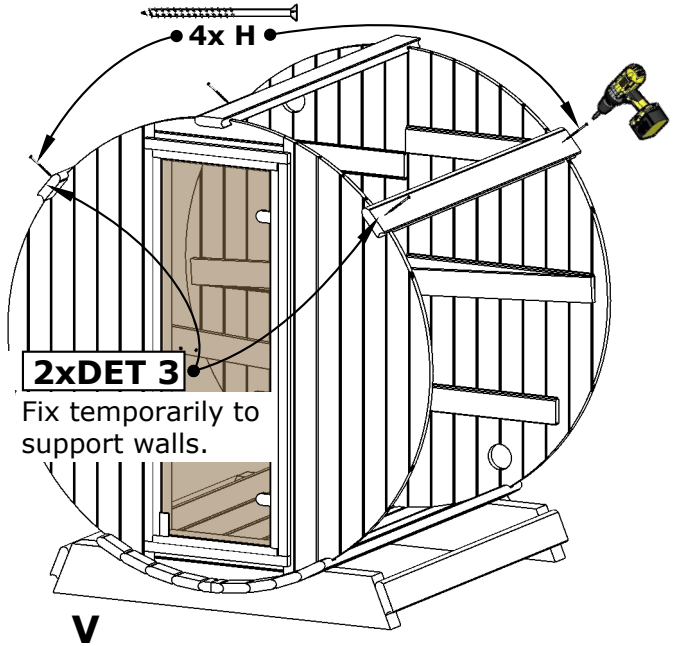
IMPORTANT! Be sure to leave a ~1/4”gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.


Use DET 3 to support walls
T
Use waterlevel
Make sure the door opens outwards.
Make sure the marking on the wall is centered in the notch.
I


Sa
Sb
Braces inside
II

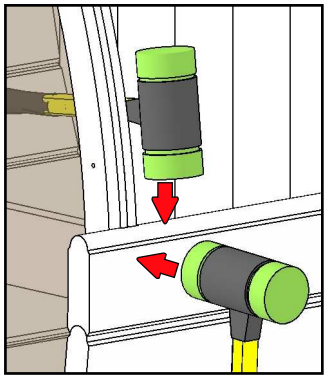

2x M
Pre-drill holes Ø 3/16"
Pre-drill holes Ø 3/16"
III


U1
4x I
IV


4x H
2xDET 3
Fix temporarily to support walls.
V

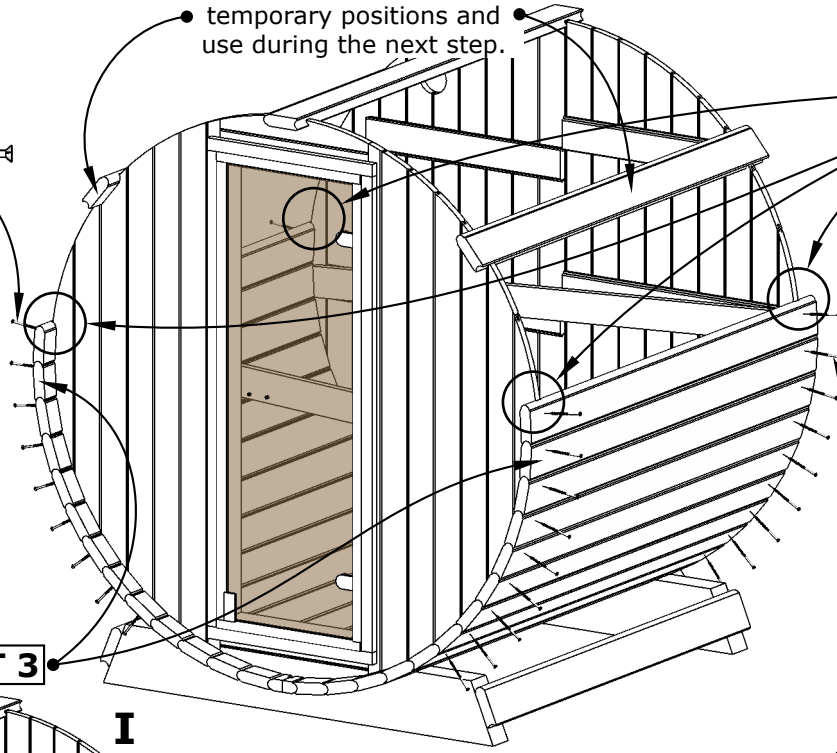
Remove DET 3 from their temporary positions and use during the next step.

Use rubber mallet!



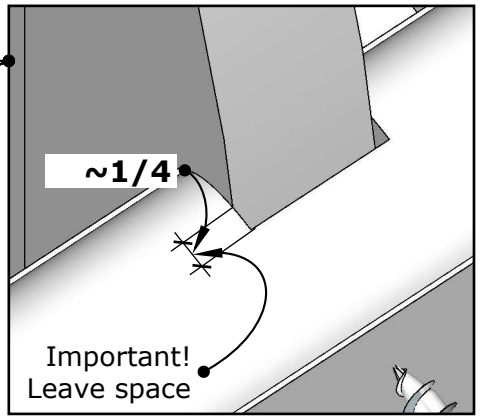
H





DET 3

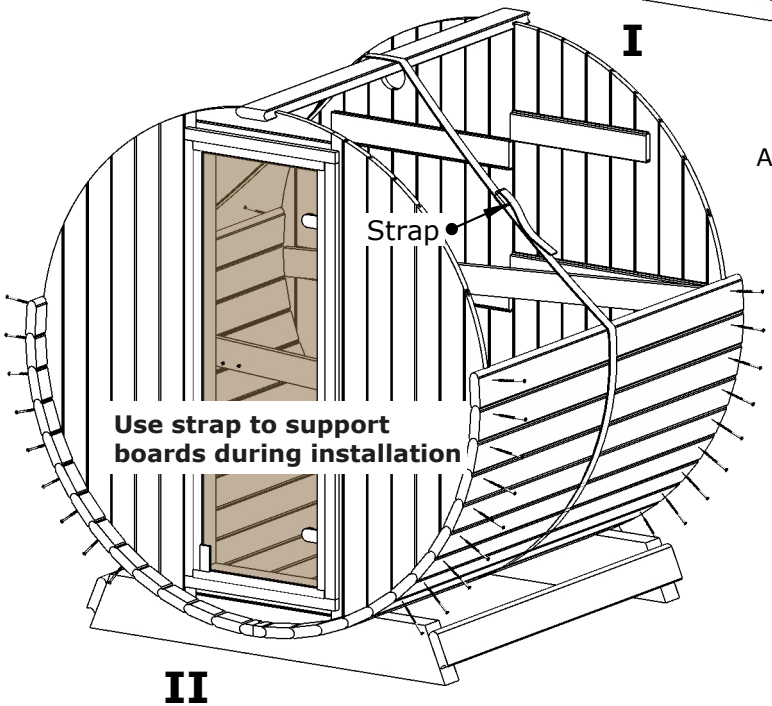
I



H



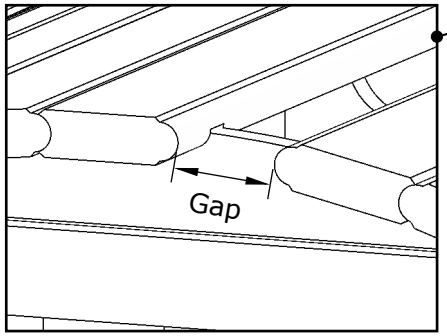
IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.

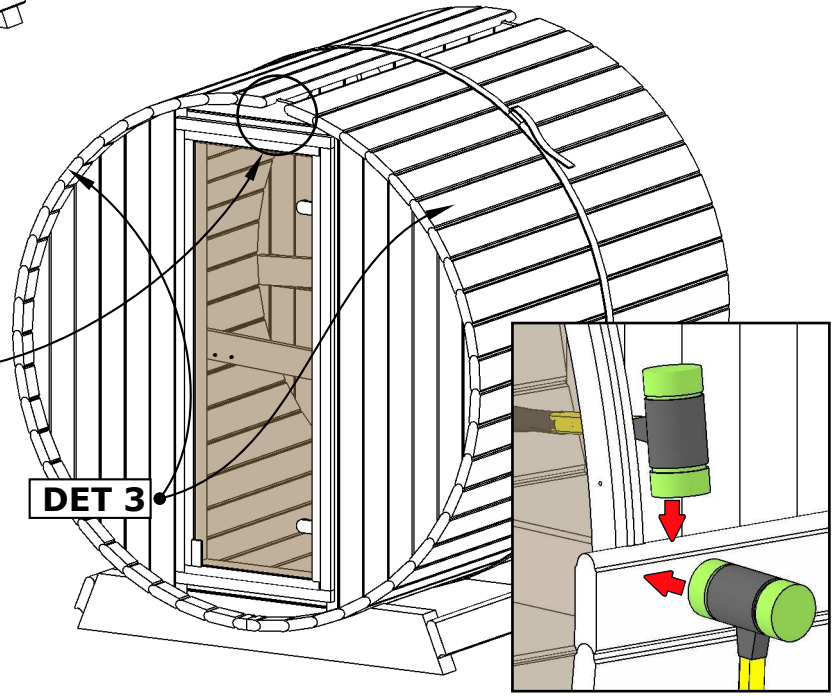


II

After reaching the center of the sauna, the boards do not require screws.

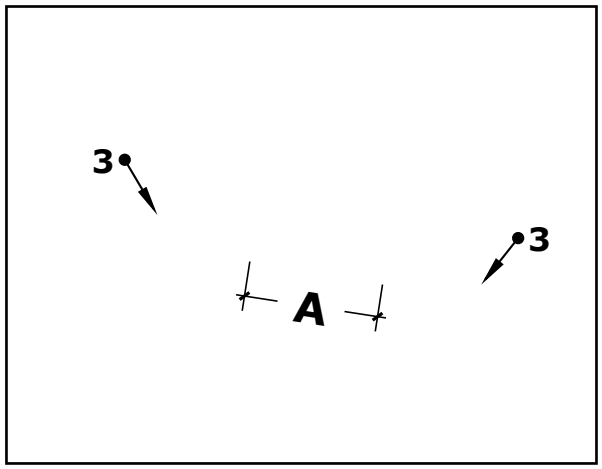
See the next page.



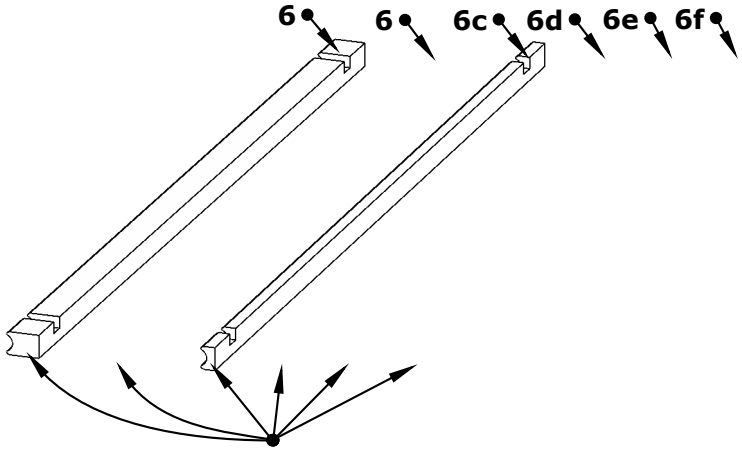


III

Use rubber mallet!

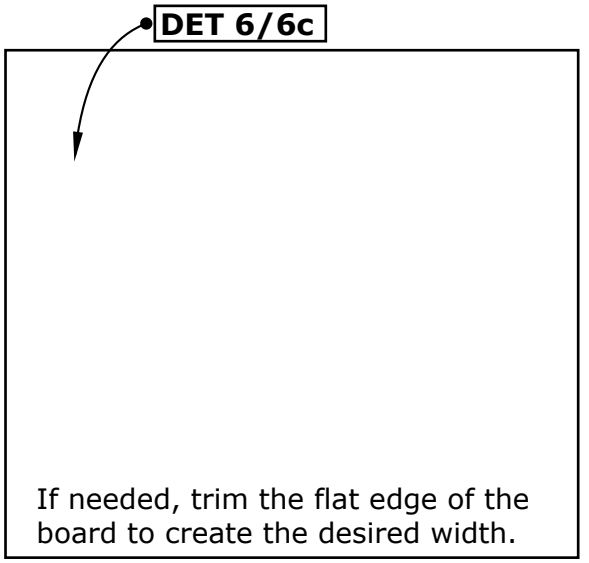


I

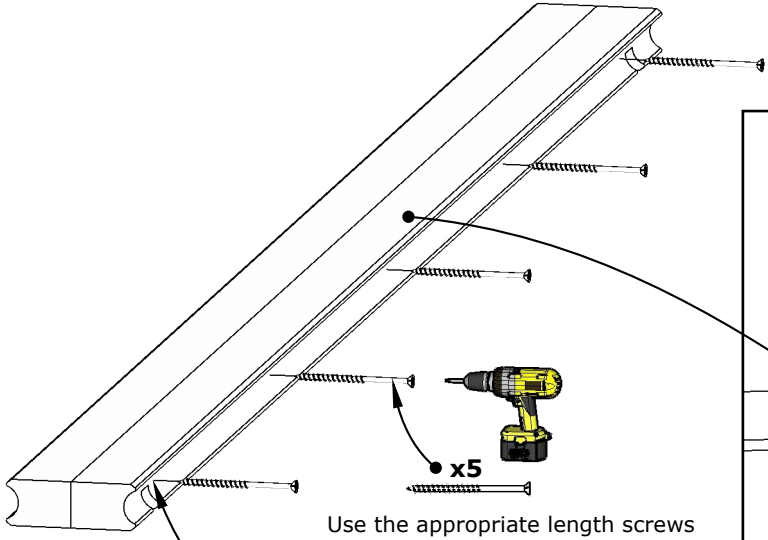


II

Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



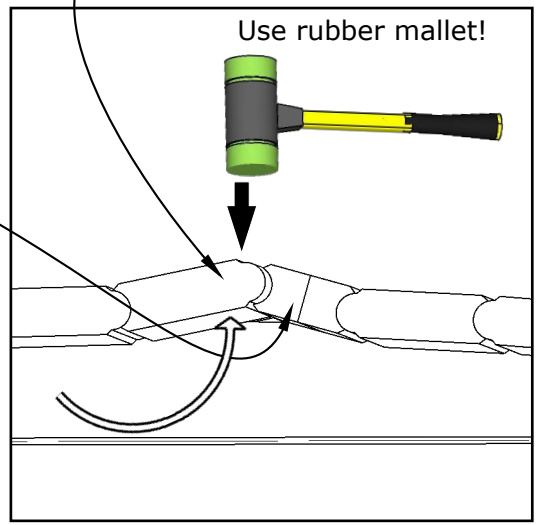
If needed, trim the flat edge of the board to create the desired width.

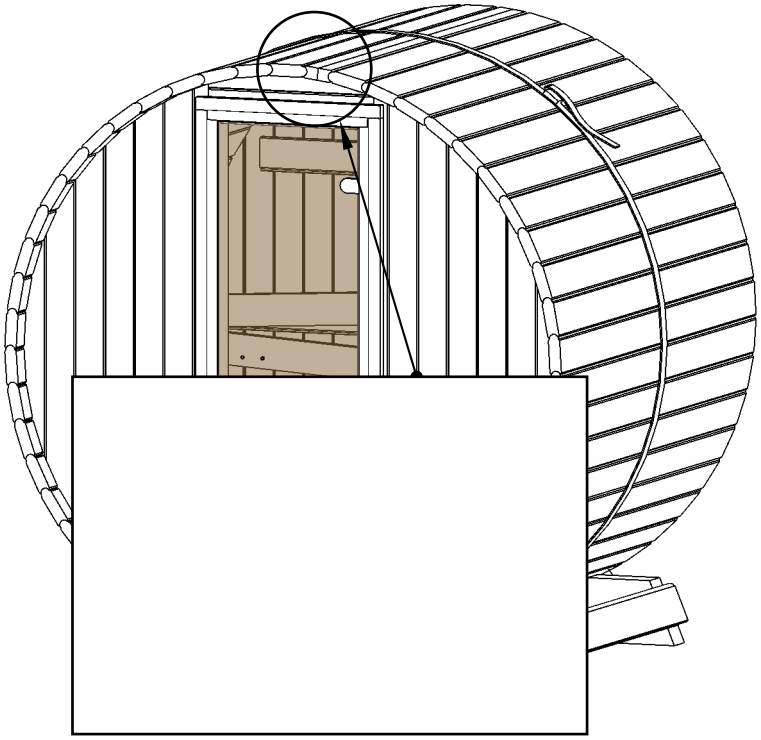


Use the appropriate length screws to fasten the halves together as shown in the diagram.

III

Pre-drill holes Ø 5/32"





IV